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PROJECTILE SIZE EFFECTS ON HYPERVELOCITY IMPACT CRATERS IN ALUMINUM

by B. Pat Denardo, James L. Summers, and C. Robert Nysmith

Ames Research Center

Moffett Field, Calif.

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NATIONAL AERONAUTICS AND SPACE ADMINISTRATION

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SUMMARY

Hard aluminum (2017-T4) spheres with diameters, d, of 1/16, 1/8, 1/4, and 1/2 inch were launched, in sabots, into thick targets of hard (2024-T4) and soft (1100-0) aluminum at velocities up to 28,000 ft/sec.

Momentum transferred to the target during impact was measured by means of a simple ballistic pendulum to which the target was attached. The ratio of target momentum to projectile momentum increased with increasing projectile diameter, clearly demonstrating a projectile-size effect.

The effects of the projectile size were determined quantitatively from the depth, P, of the crater and its diameter, volume, and shape. In the hypervelocity regime, the dimensionless penetration, P/d, varied with projectile diameter to the 1/18 power for the conditions of this experiment.

INTRODUCTION

Measurements of momentum transferred from projectile to target during impact indicate there are projectile-size effects for hypervelocity impacts (ref. 1). To deduce the effects of projectile size on crater dimensions from momentum measurements, it was assumed that the crater shape and ejecta velocity were independent of the projectile size. It was concluded that the impact penetration depth varied as the 19/18 power of projectile diameter. The assumptions used to obtain this result seemed reasonable, but it was desired to examine them experimentally, and that is the motivation for the present investigation. In addition, the velocity range of the earlier data was extended.

Thick targets of hard and soft aluminum were impacted by hard-aluminum spheres of from 1/16- to 1/2-inch diameter at velocities up to 28,140 ft/sec. The physical dimensions of the craters formed (including penetration, diameter, and volume) and the momentum transferred to the target were measured. These measurements are presented and discussed herein.

SYMBOLS

- D diameter of crater measured in plane of undisturbed surface, in.
- D; idealized crater diameter with replaced detached lip, in. (see text)
- d projectile diameter, in. or ft (when used with a fractional exponent)
- E projectile energy at impact, ft-lb
- M initial mass of ballistic pendulum including target, lb
- AM target mass loss due to cratering, lb
- m mass of projectile, lb
- M_{e} mass of ejecta $(\triangle M + m)$, lb
- P penetration (maximum depth of crater) measured from undisturbed surface, in.
- U crater volume measured from undisturbed surface, in.
- Ui idealized crater volume with replaced detached lip, in. 3 (see sketch (a))
- U_p projectile volume, in.³
- V velocity of pendulum immediately after impact, ft/sec
- V_e average axial ejecta velocity, ft/sec
- v velocity of projectile at impact, ft/sec

EXPERIMENTAL PROCEDURE

The projectiles used were 2017-T4 aluminum alloy spheres with diameters of 1/16, 1/8, 1/4, and 1/2 inch. They were launched, in sabots, into free flight by light-gas guns or standard powder-gas guns, depending upon the desired impact velocity.

Thick targets of two aluminum alloys were used: 2024-T4 with a Brinell hardness of nominally 120 and 1100-0 with a hardness of nominally 23. Target thickness and width were at least four times the penetration and crater diameter, respectively. Although no special effort was made to scale the target size directly with the projectile size, certain targets did scale dimensionally. However, no differences in crater measurements were noted between the scaled and unscaled targets. The targets were securely attached to the front face of a ballistic pendulum for measuring the momentum during impact. Since

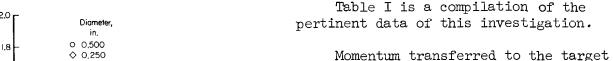
the momentum varied by a factor of nearly 1500, it was necessary to use pendulums of widely different sizes in order to maintain a sufficient degree of accuracy. An analysis of all parameters involved in the measurement of momentum transfer indicates these measurements are accurate to within 2 percent.

All crater dimensions were measured with the undisturbed target face as the reference plane. Penetration depths were measured with a specially adapted dial indicator. Crater diameters were measured with a Gaertner filarmicrometer microscope. Four readings from edge to edge of each crater were made, then averaged, to give the diameter. Crater volumes were measured by two methods, depending upon the smoothness of the crater. On smooth craters, a plaster casting was first made of the cavity. Then, profile tracings of several views (appropriately enlarged) of the casting were made on an optical comparator. Moments of inertia of each tracing were measured with a mechanical integrator, and the volume was determined from the average for each crater. On pitted, rough craters, where castings were not feasible, volumes were measured with a buret using a liquid composed of water and a wetting agent. Both methods of measuring the volume were used on a number of smooth craters for comparison purposes. In all cases, the maximum variation was less than 3 percent.

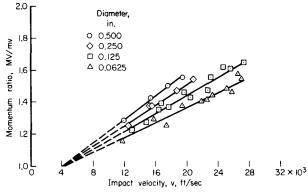
The test program was conducted in two free-flight ballistic ranges to accommodate the various projectile sizes. In both ranges, there were sparkshadowgraph stations for accurately determining the projectile's velocity and structural integrity.

A more detailed discussion of the data-reduction techniques can be found in reference 2.

DISCUSSION OF RESULTS



is shown in figure 1 as a function of impact velocity for hard-aluminum spheres impacting hard- and softaluminum targets. These plots are presented in order to illustrate the effect of projectile size on the cratering process and to portray the effects of velocity on momentum ratio. The magnitude of the projectile-size effect will be further defined sub-Figure 1.- Momentum imparted to target as a function sequently through the analysis of the crater parameters. The shape of the



of velocity for four projectile sizes.

(a) 1100-0 aluminum targets.

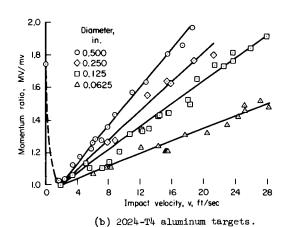
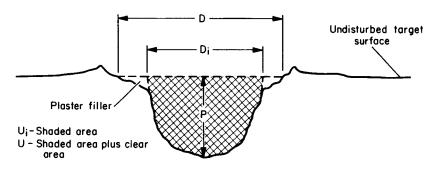


Figure 1.- Concluded.

curves in figure l(b) is similar to that obtained for polyethylene projectiles impacting hard-aluminum targets, as reported in reference 2. characteristic shapes reveal several prominent features. At essentially Oft/sec (drop tests at 11 ft/sec). the momentum ratio is simply 1 plus the coefficient of restitution. As the velocity of impact increases, the ratio diminishes, reaching a minimum value of $^{32\times 10^3}$ 1.0, then rises systematically with velocity. The velocity corresponding to the minimum value of momentum transfer, the threshold velocity, marks the onset of both target mass-loss and

projectile-size effects. At this unique point the impact is pseudo-inelastic and no effects of projectile size are apparent. It is interesting that in 2024-T4 targets this threshold velocity is 3100 ft/sec for polyethylene (ref. 2) and 1800 ft/sec for aluminum projectiles. One would expect this difference since the onset of mass loss occurs at lower velocities as the projectile density increases. In the soft 1100-0 targets the threshold velocity is approximately 4000 ft/sec for the aluminum projectiles.

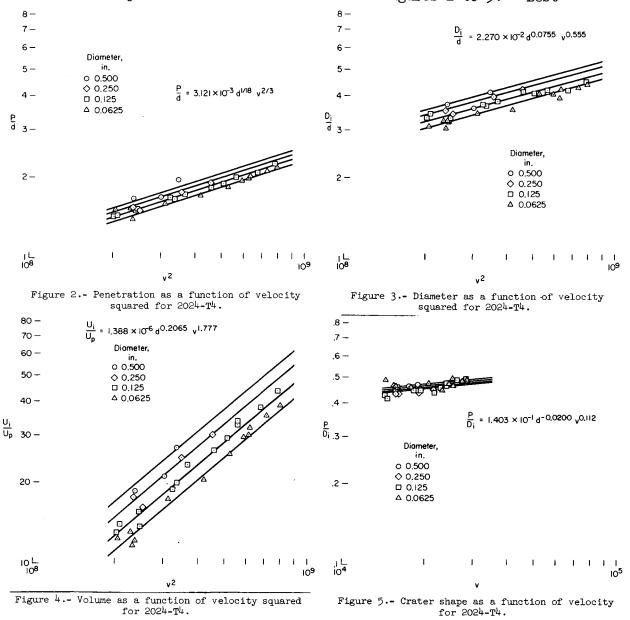
The momentum transfer during impact shows there is a projectile-size effect. In order to determine the extent of associated dimensional changes, a crater parametric analysis was performed. The crater measurements P, D, and U were defined as shown in sketch (a). There was an obvious difference



Sketch (a) Typical crater in 2024-T4 at high velocities.

between the results for the hard and soft targets because the craters in the hard targets had detached lips whereas those in the soft targets did not. It was therefore decided to "replace" the lip with a plaster filler (see sketch (a)) and to analyze the data based upon the measurements of the resulting "idealized" crater. The parameters affected were crater diameter, volume, and shape of the hard targets. Of course, the soft targets were unaffected since their lips remain attached in this velocity range.

All hard-target data above a velocity of 13,800 ft/sec were analyzed in the fashion just described and are shown in figures 2 to 5. Best



¹The velocity range covered in this experiment encompasses a transition region of impact as well as the hypervelocity region (ref. 3). It has been shown that for 1/3 caliber polyethylene projectiles impacting hard-aluminum targets up to a velocity of 37,000 ft/sec, the hypervelocity regime of impact (i.e., where P/d is proportional to $v^{2/3}$) commences at a velocity of 25,500 ft/sec (ref. 4), which corresponds to an impact pressure of 0.57 Mb. For the materials of the present investigation, the velocity corresponding to this pressure is 15,900 ft/sec, if shape effects are ignored. Unpublished data indicate that this velocity will be somewhat lower, perhaps 13,800 ft/sec, for spherical projectiles.

fits to the data were obtained based on the fact that for cavities with similar profiles, the volume is

$$U_{i} \sim PD_{i}^{2} \tag{1}$$

and the projectile volume is

Thus

$$\frac{U_{i}}{U_{p}} \sim \frac{PD_{i}^{2}}{d^{3}} \tag{2}$$

but

$$\frac{PD_{i}^{2}}{d^{3}} = \left(\frac{P}{d}\right)^{2} \left(\frac{D_{i}}{d}\right) \left(\frac{D_{i}}{P}\right) \tag{3}$$

and so

$$\frac{U_{\underline{i}}}{U_{D}} = k \left(\frac{\underline{P}}{\underline{d}}\right)^{2} \left(\frac{\underline{D}_{\underline{i}}}{\underline{d}}\right) \left(\frac{\underline{D}_{\underline{i}}}{\underline{P}}\right) \tag{4}$$

(These equations also apply to the soft targets, but the subscript i would be dropped since there is no lip detachment involved.)

We now have all the crater parameters (penetration, diameter, volume, and shape) contained in a single equation. Best fits to the penetration, diameter, and volume data (figs. 2 to 4) were determined based on the following conditions:

- (1) The exponents of both the diameter and velocity were required to be independent of scale, and
- (2) Data sets having the most points and the most consistent alinement of points were given the most consideration.

The fit to the crater shape as shown in figure 5 was then derived from equation (1).

It is interesting that the lip detachment is a function of the projectile diameter. The ratios of the actual-to-idealized diameter and volume are

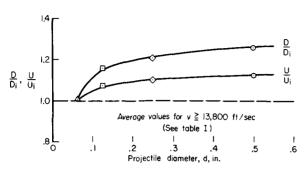


Figure 6.- Idealized diameter and volume variations with projectile diameter for 2024-T4 targets.

plotted versus projectile diameter in figure 6. These points represent the average of all values at velocities above 13,800 ft/sec. It appears that there is no lip detachment for projectile diameters below 1/16 inch. It is coincidental that a 1/16-inch projectile diameter was the smallest chosen for this experiment. An examination of individual craters shows that practically all the lip is attached for the 1/16-inch data, but detached for the 1/2-inch data.

The soft-target data were analyzed in the same manner as the hard-target data. Crater parameter plots are shown in figures 7 to 10.

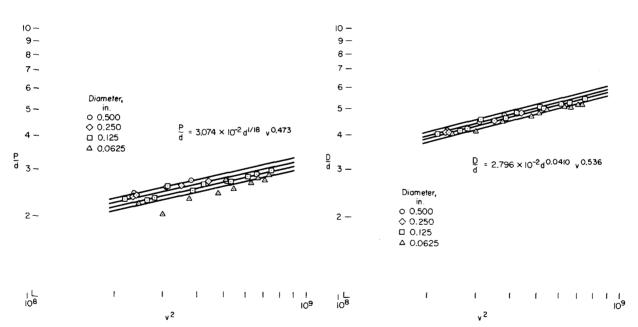


Figure 7.- Penetration as a function of velocity squared for 1100-0.

Figure 8.- Diameter as a function of velocity squared for 1100-0.

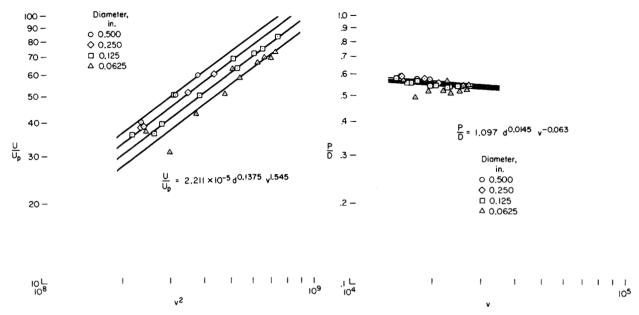


Figure 9.- Volume as a function of velocity squared Figure 10.- Crater shape as a function of velocity for 1100-0.

Equations defining each crater parameter for both hard- and soft-aluminum targets are given below for the hypervelocity regime.

2024-T4 aluminum targets:

$$\frac{P}{d} = 3.121 \times 10^{-3} d^{1/18} v^{2/3}$$
 (5)

$$\frac{D_{i}}{d} = 2.270 \times 10^{-2} d^{0.0755} v^{0.555}$$
 (6)

$$\frac{U_{i}}{U_{p}} = 1.388 \times 10^{-6} d^{0.2065} v^{1.777}$$
 (7)

$$\frac{P}{D_i} = 1.403 \times 10^{-1} d^{-0.0200} v^{0.112}$$
 (8)

1100-0 aluminum targets:

$$\frac{P}{d} = 3.074 \times 10^{-2} d^{1/18} v^{0.473}$$
 (9)

$$\frac{D}{d} = 2.796 \times 10^{-2} d^{0.0410} v^{0.536}$$
 (10)

$$\frac{U}{U_p} = 2.211 \times 10^{-5} d^{0.1375} v^{1.545}$$
 (11)

$$\frac{P}{D} = 1.097 d^{0.0145} v^{-0.063}$$
 (12)

In figure 11, the average values for the crater parameters above a velocity of 13,800 ft/sec, normalized for velocity by applying the velocity exponents just determined, have been plotted against projectile diameter. These plots enable one to assess the accuracy of the fits applied to the data and to comprehend better the effect of projectile size on cratering. The solid lines represent the size effect in equations (5) through (12). In figure 11(a), the fits are adequate except for the volume ratio for the

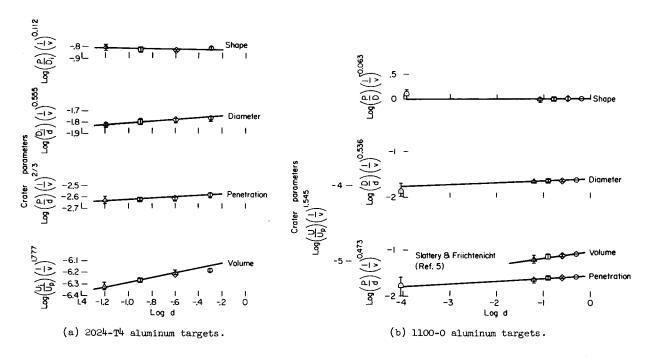


Figure 11.- Crater parameters as functions of projectile diameter at velocities above 13,800 ft/sec.

1/2-inch-diameter projectiles. It is reasonable and necessary for this point to be low. No effort was made to duplicate surface pitting in the plaster lips; therefore, the volume, U_{i} , would be low, and hence, the ratio, U_{i}/U_{p} , would also be low. In figure 11(b), the diameter scale has been extended four orders of magnitude to accommodate the data of Slattery and Friichtenicht (ref. 5). These data were obtained with micron-size aluminum spheres impacting soft-aluminum targets. The crater dimensions measured were penetration depth and diameter. The points on the plot represent the average of their data in the velocity range of interest here, from 13,800 to 28,140 ft/sec. The points are plotted at the average diameter of the spheres used in their experiment. As can be seen, agreement in the penetration ratio is excellent.

The penetration for both target materials is compared in figure 12. For the conditions of this experiment, at velocities above about 15,000 ft/sec,

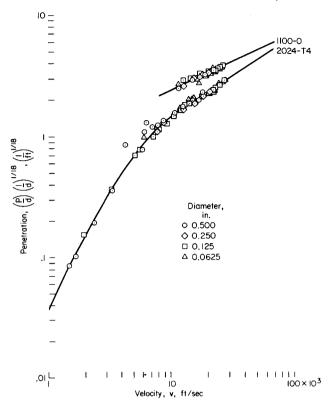


Figure 12.- Correlated penetration versus impact velocity.

the penetration, P/d, varies with the projectile diameter to the 1/18 power and with the impact velocity to the 2/3 power for 2024-T4 and 0.473 power for 1100-0. The scatter in the 2024-T4 data between 4,000 and 10,000 ft/sec is due to marked pitting of the crater bottom in this velocity range, a characteristic of hard targets (ref. 2). The bend in the 2024-T4 curve between 10,000 and 15,000 ft/sec lends credence to the supposition that the hypervelocity regime commences at 13,800 ft/sec.

It is evident that the assumptions used earlier (ref. 1) (i.e., the crater shape, P/D, and the ejecta velocity, Ve, must be independent of the projectile size) to obtain the size effect from momentum data were not precisely valid. Although they seemed reasonable, closer examination shows a size effect in the crater shape parameter P/D derived from measurements of crater depth, diameter, and volume (figs. 5 and 10). The data show that the two parameters, penetration and diameter, are affected differently for changes in projectile diameter.

The average axial component of ejecta velocity, $V_{\rm e}$, may be determined from the conservation of momentum

$$MV = mv + M_eV_e (13)$$

or

$$V_{e} = \frac{MV - mv}{M_{e}} \tag{14}$$

It was found that $V_{\rm e}$ contained a large amount of scatter, as did $M_{\rm e}$; however, when the two are combined in $M_{\rm e}V_{\rm e}$, smoothing takes place. Nevertheless, a size effect can definitely be noted in $V_{\rm e}$; but the scatter cannot be well enough defined to assess the size effect accurately.

CONCLUDING REMARKS

The effects of projectile size on cratering are small but definitely not insignificant. As a matter of fact, an estimate of penetration damage of a micron-sized particle, based on laboratory experiments with 1/2-inch-diameter projectiles, would be almost 70 percent too large if size effects were disregarded. This result is corroborated by Slattery and Friichtenicht (ref. 5) for soft-aluminum targets. The agreement between macro- and microparticle penetration, with allowance for size effects described herein, up to velocities of 28,000 ft/sec is remarkable. In view of this very recent work by Slattery and Friichtenicht, the 1/18-power law for scaling penetration has been experimentally extended over a diameter range of four orders of magnitude, or a mass range of twelve orders of magnitude.

The accepted variation of penetration with velocity in the hypervelocity regime (P/d is a function of $v^{2/3}$) for 2024-T4 targets is substantiated. For the 1100-0 targets, this exponent drops to less than 1/2. It is reasonable to expect that both these values will diminish with increasing velocity as more of the energy goes into heating and vaporization of target material.

Ames Research Center
National Aeronautics and Space Administration
Moffett Field, Calif., 94035, May 3, 1967
124-09-02-07-00-21

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TABLE I. - SUMMARY OF PERTINENT DATA

Round	Target material	M, lb	V, ft/sec	MV, lb-sec	m, 1b	v, ft/sec	mv, lb-sec	E, ft-lb	MV mv	ΔM, lb	d, in.	P, in.	D, in.	U, in.s	D _i , in.	U ₁ , in.3
MS-159 MS-174 MS-621 MS-622	2024- T 4	217.32 226.92 198.83 210.09	0.5260 .6059 .9299 1.0157	3.556 4.277 5.751 6.637	66.157×10 ⁻⁴ 66.175 66.320 66.270 66.188	11,000 12,740 15,465 17,350	2.264 2.622 3.190 3.576	12.45×10 ³ 16.70 24.67 31.02	1.571 1.631 1.803 1.856	3.000×10 ⁻² 5.600 8.941 10.17	0.500	0.668 .740 .831 .839	1.90 1.95 2.30 2.35	0.6284 .8969 1.324 1.617	1.875	1.220 1.397
P-188 P-192		209.83 217.08 217.55	1.1550 .1544 .2777	7.538 1.043 1.879	66.241 66.193	18,630 4,305 7,170	3.835 .8870 1.476	35.72 1.909 5.291	1.966 1.176 1.273	13.34 .3086 1.213		.360 .506	2.57 .80 1.35	1.957 .0635 .241	2.080	1.733
P-194 P-195 P-200		217.42 130.41 217.42	.2514 .124 7 .3 25 2	1.700 .5058 2.199	66.181 66.124 66.190	6,430 2,370 7,885	1.324 .4874 1.623	4•257 •5776 6•399	1.284 1.038 1.355	1.273 .000 1.607		.547 .081 .523	1.35 .65 1.45	.214 .018 .313		
P-201 P-205 P-207		130.00 116.22 116.22	.1936 .0977 .0867	.7828 •353 •313	66.212 66.208 66.151	3,380 1,665 1,480	.6961 .3429 .3045	1.176 .2855 .2253	1.125 1.03 1.03	.0606 .000 .000		.150 .043 .036	.80 .42 .40	.037 .003455 .002685		
P-215 P-216 P-217		216.75 217.30 217.30	.2332 .3840 .2210	1.572 2.595 1.494	66.173 66.164 66.210	6,065 8,815 5,935	1.248 1.814 1.222	3.785 7.995 3.626	1.260 1.431 1.223	.9513 2.337 .5765		.460 .571 .323	1.25 1.60 1.15	.189 .402 .149		
8-623 8-624 8-625	1100-0	227.39 218.22 225.46	.6373 .4629 .7746	4.507 3.142 5.432	65.283 66.290 66.188	15,295 11,830 17,520	3.153 2.439 3.607	24.11 14.43 31.60	1.429 1.288 1.506	2.223		1.226 1.052 1.294	2.10 1.80 2.25	2.630 1.667 3.323		
S-626 S-290 S-367	2024- T 4	226.37 19.77 20.26	.8865 1.0500 .8156	6.242 .6457 .5140	66.166 8.230 8.230	19,470 15,405 12,940	4.007 .3943 .3312	39.01 3.037 2.143	1.558 1.638 1.552	.9325 .6371	.250	1.372 .385 .339	2.39 1.055 .900	3.922 .162 .1025	.889	.146
18-368 19-232		19.75 20.21 18.89	1.0743	.6600 .2559 .2888	8.219 8.2 2 5 8.225	15,885 7,915 8,845	.4061 .2025 .2263	3.225 .8914 1.001	1.625	.7518 .124 .140		·375 ·222 ·265	1.020 .570 .600	.137 .031 .037	.865	.128
P-233 IS-612 IS-613		42.77 52.31	.4915 .6373 .6021	.8478 .979 <u>7</u>	8.230 8.230	18,790 21,280	.4810 .5447	4.519 5.796	1.276 1.763 1.799	1.300 1.498		.438 .479	1.250	.226 .278	1.000	.201 .250
8-614 8-615 8-616	1100-0	45.78 53.75 61.79	.2808 .3247 .2839	.3998 .5428 .5456	8.221 8.254 8.214	12,425 15,250 15,475	.3177 .3915 .3954	1.974 2.985 3.059	1.258 1.386 1.380	.2313 .3865 .4592		.531 .596 .604	1.025 1.025	.223 .314 .318		
8-619 8-620 P-532	2024- T 4	61.77 69.79 7.8311	.3677 .3806 .3623	.7065 .8262 .08825	8.230 8.223 1.032	18,700 20,875 18,035	.4787 .5339 .05789	4.476 5.573 .5220	1.476 1.547 1.524	•4134 * •0959	.125	.657 .680 .210	1.140 1.220 .500	.424 .496 .0210	.467	.0195
9-534 9-537 9-632		7.8232 7.8331 6.0831	.2971 .2977 .2770	.07229 .07253 .05241	1.034 1.030 1.032	15,595 15,705 12,175	.05016 .05031 .03908	.3911 .3951 .2379	1.441 1.442 1.341	.0661 .0672 .0351		.188 .189 .160	.450 .430 .400	.0158 .01494 .01035	.409 .416	.0156 .0142
2-635 2-636 2-637		6.0485 6.0465 6.0593	.3493 .3012 .2787	.06572 .05665 .05253	1.027 1.030 1.030	14,410 13,150 12,320	.04603 .04213 .03947	.3316 .2770 .2431	1.428 1.345 1.331	.0714 .0529 .0386		.180 .177 .162	.430 .400 .380	.01464 .01213 .009723	.434	.0144
P-638 P-699 P-700		7.8413 3.3616 3.3558	3607 6182 -4343	.08797 .06464 .04533	1.030 1.021 1.030	18,355 14,210 10,755	.05880 .04513 .03446	.5396 .3206 .1853	1.496 1.432 1.315	.0990 7.67×10-4 3.13		.207	.485 .465 .335	.0204 .0143 .00732	.463 .416	.0205 .0136
P-455 P-456 P-457		3.3444 3.3459 3.2460	.3515 .2856	.03656 .02972 .02580	1.030 1.032 1.030	9,470 8,105 7,290	.03034 .02602 .02336	.1437 .1054 .08515	1.205 1.142 1.104	2.0 1.7		.125 .111 .097	.305 .280	.005175 .00403 .00300		
P-458 P-460		3.1881 3.0787	.2555 .1895 .0646	.01879 .00619	1.030 1.030	5,160 1,940	.01653	.04265 .006028	1.137 .996	.972 .258 .055		.068	.235 .200 .130	.00136		
P-461 P-462 621		3.1440 3.0829 9.4016	.2098 .1193 .5207	.02052 .01144 .1523	1.030 1.032 1.025	5,780 3,355 25,945	.01852 .01077 .08272	.05352 .01807 1.073	1.108 1.062 1.841	.474 .086 23.48		.076 .035 .260	.225 .180 .667	.00188 .000546 .0411	.528	.0391
623 624 626		9.5017 9.3615 9.39 07	.4652 .5859 .4564	.1375 .1706 .1333	1.025 1.025 1.025	23,740 27,950 23,735	.07569 .08911 .07567	.8984 1.245 .8980	1.817 1.914 1.762	23.13 32.85 22.0		.250 .283 .249	.686 .721 .635	.0395 .0522 .0378	.522 .569 .531	.0339 .0451 .0349
643 645 646		9.3521 9.3607 9.2835	.4278 .3486 .4128	.1244 .1015 .1192	1.025 1.030 1.030	22,525 19,175 21,415	.07181 .06143 .06861	.8088 .5890 .7346	1.732 1.652 1.737	19.8 15.9 20.4		.236 .216 .229	.646 .584 .624	.0332 .0259 .0317	.515 .481 .522	.0301 .0239 .0279
P-854 P-859 P-901	1100-0	7.7165 5.9175 3.3838	. 4494 . 3287 . 7374	.1079 .06050 .07761	1.036 1.030 1.032	22,645 14,740 17,625	.07297 .04722 .05658	.8262 .3480 .4986	1.479 1.281 1.372	4.25 1.5 2.78		.342 .292 .326	.640 .505 .575	.07075 .03705 .0518		
908 9-909 613		3.3607 8.4987 9.1699	.4869 .3569 .4613	.05090 .09434 .1316	1.030 1.032 1.025	12,920 20,510 25,625	.04139 .06584 .08170	.2674 .6752 1.047	1.230 1.433 1.611	1.5 2.71 7.05		.289 .332 .362	.470 .610 .665	.0292 .0613 .0775		
614 615 616		9.2150 8.7443 8.7193	.4463 .4210 .3381	.1279 .1145 .09170	1.025 1.025 1.025	24,705 23,020 19,625	.07876 .07339 .06257	.9729 .8447 .6140	1.624 1.560 1.466	6.72 6.42 4.63		.356 .341 .315	.657 .632 .581	.0746 .0651 .0515		
617 618 619		8.7560 8.7057	.2567	.06991 .07436	1.025 1.025 1.025	16,180 16,695	.05158 .05323	.4173 .4443	1.355 1.397 1.649	3.26 4.30 9.30		.289	.521 .531 .689	.0372 .0405 .0860		
P-718 P-719	2024-T4	9.1387 3.0024 3.0015	.5057 .0800 .0811	.1437 .00747 .00757	.130 .130	27,330 15,260 15,500	.08713 .00617 .00627	.0471 .0486	1.21	.613 .567	.0625	.096	.203	.00182	.203	.00175
P-722 P-848 P-849		3.0564 3.3674 3.0644	.0997 .1098 .0830	.00948 .01150 .00791	.132 .137 .137	17,615 20,470 15,380	.00723 .00872 .00655	.0637 .0892 .0504	1.31 1.32 1.21	.917 1.10 .423		.100	225	.00223	.217 .224 .191	.00223 .00261 .00158
9-906 549 551		3.2238 3.8473 3.8463	.1284 .1280 .1248	.01288 .01532 .01493	.132 .132 .130	22,960 25,070 25,145	.0102	.108 .129 .128	1.37 1.49 1.46	1.50 1.48 1.70		.115 .124 .126	.273	.00347 .00386 .00408	.257 .249 .269	.00330
552 556 572		3.8434 3.8475 3.8504	.1177 .1410 .1434	.01407 .01687 .01717	.131 .132 .132	24,355 27,085 28,140		.121 .150 .163	1.42 1.52 1.48	1.50 1.79 2.20		.122 .132 .137	.281 .283	.00383 .00460 .00496	.256 .271 .279	.00383
590 593 606		.30424 .30549 .30616	.6468	.006120 .7279×10	.132	12,090 14,320 7,780	.00496 .588×10	.0300 0421 .0124	1.23 1.24 1.11	.346 .434 .068		.081	.179 .194 .123	.00115 .00160 .000417	.194	.0016
608 610 561	1100-0	.30663 .30696 3.8787	3995	.3810	.132 .132 .132	8,385 6,195 25,080	.344	.0144 .00787 .129	1.11 1.07 1.49	.095 .029 .783		.058 .046 .168	.130			
573 575 576		3.8563 3.8764 3.8552	.1434 .1424 .1296	1.720 1.717	.132 .132 .132	27,000 26,555 25,790	1.11	.150 .145 .137	1.55 1.58 1.47	.906 .862 .851		.180	.327 .327	.00939 .00892 .00899		
592 59 7		.32073	1.3480	.5569 1.388	.132 .132	11,710 23,280	.481 .956	.0282 .111	1.16	.088		.127	.211	.00298		
598 599 600		.33287 .33599 .33265	1.2080	1.262 .8941	.132 .132 .132	22,575 21,820 17,250	.708	.105 .0978 .0611	1.42 1.41 1.26	.701 .589 .19		.173	.296	.00655		
601 602	<u> </u>	.33079		.8360 1.093	.132 .132	15,640 19,315	.642 .793	.0502 .0766	1.30	.293 .428		.144			<u> </u>	<u></u>

*NOTE: Targets too heavy for accurate determination of AM.